

5/29/2018

[Dart Hawkesbury] Job Sheet - David, Logan

SL25021

34

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBEM622V4008101-15
Job Sheet 178243

Part No: RBEM622V4008101-15 Job Qty: 24 ea
Part Name: Cap
Part Weight: 0 lbs Status: At Planning Priority: Medium
Job Created: 5/29/18 Job Tracking No:
Due Date: 7/9/18 Created By: Logan David
Type: SOLD Description:
Note: DWG RBEM622V4008101 Rev. 3 IPP Rev. A 18.05.18 new issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Machining-4		SL
120	Mori Seiki	24 pcs	7/9/18	7/9/18	0.00	12.00	MORI SL2500Y		SL
130	QC	24 pcs	7/9/18	7/9/18	0.00	0.00	QC2 Machining-5		SL
140	QC	24 pcs	7/9/18	7/9/18	0.00	0.00	QC8 Machining-5		SL
150	Packaging	24 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-2		SL
160	QC21-SA	24 Ea	7/9/18	7/9/18	0.00	0.00	QC21		SL

Part Op 120 - 1-Machine as per folio FC 192 FOLIO REV: AA DWG REV: 3 2-Debur
Descriptions: 150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR2.500	M Delrin Round Bar, Black	1.8000 ft (.075 ea)	90-Start up Operation	S095143-1304

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR2.500	2	1	0

Part Specifications

Specifications could not be found.

4306
SHIP
Z178.5
H.A
2018

Plex 5/29/18 9:41 AM dart.logan.david



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Container No: S109109



Part: RBEM622V4008101-15

Job No: 178243

Serial No/Batch: S109109

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 09/10/18

178243

Page 1 of 1

go-nogel

18-9-10

Date:

Revised by	Approved
KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

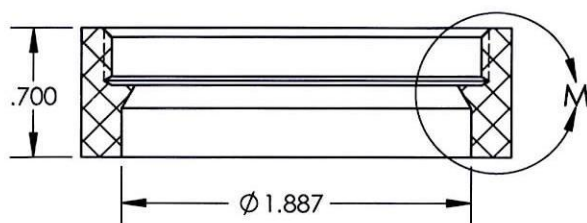
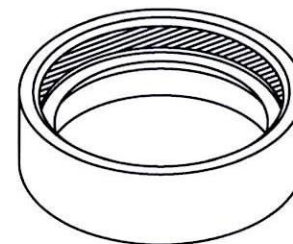
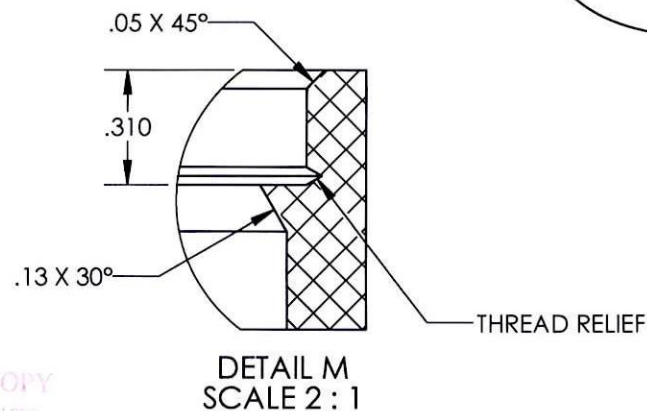
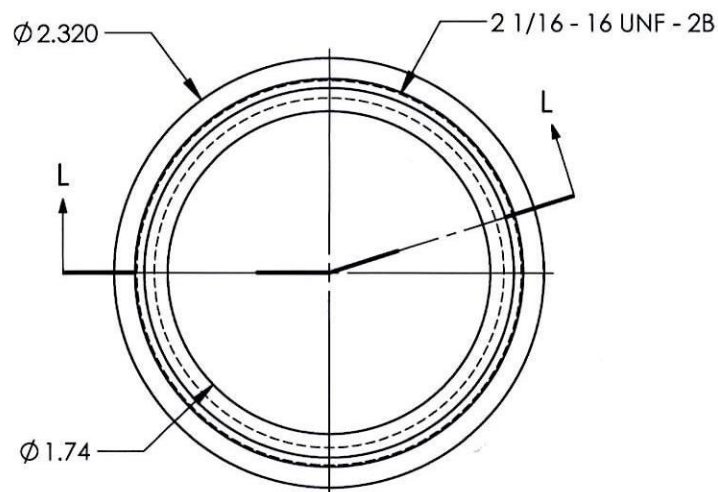
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-15 CH'D DIM WAS .090 IS .110.	10/17/2016	RJC	SM
3	17-0071	-15 REMOVED DIM .110, .060, .070, .140, .080, 12X .063, 11X 30°; CH'D DIM WAS .670 IS .710, WAS .280 IS .310; .13 X 30°, .05 X 45°, Ø1.74, 2 1/16 - 16 UNF -2B.	3/23/2017	SM	JAG



SECTION L-L

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 178243
20180712

(-15)

CAP

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101-15	REV 3
MAT'L BLACK DELRIN/ACETAL HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓	
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:1	DATE 3/3/2016
SHEET 9 OF 11	